

# **GENIE® CARRIAGE RETROFIT KIT**

## **Installation Instructions for Genie® Pro ChainGlide® 400/600/GCG350 Overhead Door Python® 510/710**

Service Part 35263R

### **Parts Included:**

Replacement Carriage, Inner Slide and Master Link

### **Tools Required:**

Socket set with ratchet or adjustable wrench, straight blade screwdriver, phillips screwdriver, pliers, ladder.

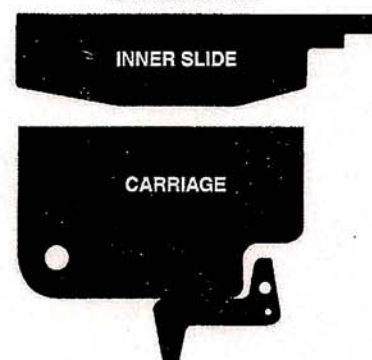
### **PROCEDURE**

1. Close garage door.
2. Disconnect Door Arm from Carriage.
  - Remove Cotter Pin and Clevis Pin.
3. Run unit to bring Carriage/Inner Slide to open limit switch.
4. Disconnect Carriage from Inner Slide.
  - Pull Emergency Release Cord.
5. Remove power from Opener.
  - Unplug or open breaker.
6. Open Light Lens and remove Light Bulbs.
  - Remove two phillips head screws at top of lens.
7. Disconnect Wall Control and Safe-T-Beam® wires from Power Head terminals.
  - Mark wires for easier reattachment.
  - Remove Safe-T-Beam® Wires from Rail groove if applicable.
8. Lower Power Head to top of ladder.
  - Remove Power Head Mounting Bolts from Hanging Straps.
9. Lower the complete unit to floor or workbench.
  - Remove Rail Strap to Header Bracket—5/16" Nut.
10. Disconnect Rail from Power Head.
  - Remove two 5/16" Hex Head Shoulder Bolts/Nuts.

**⚠ Be sure and provide slack in the Limit Switch Wires to prevent damage.**

11. Remove original Master Link and Inner Slide from Chain. Throw away.
12. Attach replacement Inner Slide and Master Link to Chain.
13. Remove original Carriage from Rail and install replacement Carriage.
  - Check that it faces proper direction (Arrow toward door.)
14. Insert Inner Slide and Chain into Rail.
15. Attach Rail to Power Head—Tighten two 5/16" Hex Head Shoulder Bolts/Nuts securely.
16. Remove slack from Limit Switch Wires.
17. Attach Rail Strap to Header Bracket—5/16" Nut. Finger tight only.
  - Support Power Head on ladder.
18. Attach Power Head to Mounting Straps at previous position.
19. Securely tighten Rail Strap to Header Bracket Nut.
20. Attach Wall Control and Safe-T-Beam® Wires to Power Head terminals. (See Diagram)
21. Attach Door Arm to Carriage with Clevis and Cotter Pins.
22. Open door manually to engage Carriage to Inner Slide.
23. Replace Light Bulbs and close Light Lens—use two phillips head screws.
24. Apply power to Opener.
25. Operate and test Opener. Adjust Limit Switches as needed.

### **ORIGINAL**

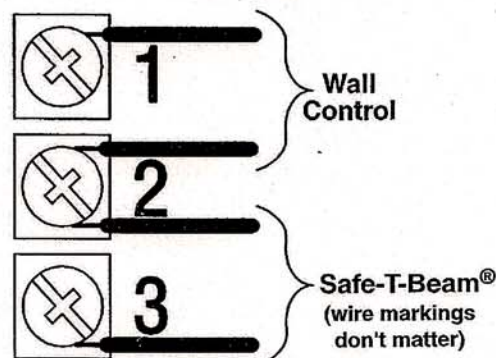


Although the shapes are different, they both engage the rail in exactly the same way

### **REPLACEMENT**



### **POWER HEAD TERMINALS**



FOR QUESTIONS OR PROBLEMS CALL THE SERVICE DEPARTMENT AT 1.800.35 GENIE

***HOW TO ORDER REPAIR PARTS***

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